

Washered Metal to Wood Fastener Selection Guide January 1, 2022





#10 WOODZIP™ TP-17 Metal to Wood Screw

Designed for the installation of metal roofing and sidewall panels into wood substrates. The WoodZip features a thick bonded E.P.D.M. washer for a positive seal against steel panels. The TP-17 slotted cut point helps to reduce penetration shavings while the 1/4" HWH drive provides a stable oriving platform. Thought of as an "all purpose" woodscrew, the WoodZip can be used in many other applications including ridge vent installation, fixture attachment and post frame building panel installation.

Advantages:

- TP-17 point reduces penetration shavings
- Thick EPDM washer for a weathertight seal
- Full DMG85 coating for corrosion resistance
- Low cost

Certifications: The WoodZip has the multi layer DMG85 long life anti corrosion coating on the entire screw. This fastener meets the 2017 Florida Building Code Version section R904.5.2 corrosion resistance requirement and has a Miami-Dade County P.C Listing L 21-0630.02

22 standard colors to match a variety of popular metal panel colors. All colors and lengths are packaged in convenient 250 count bags.

Pull out Substrate	Pull out Ultimate Value
1" x 4" Pine	999 lbs
1/2" Plywood	412 lbs
7/16 (1/2") OSB	192 lbs
•	





L 21-0630.02

Available Si	zes	Qty/Box	Part#
#10 x 1"		2,500	DMI4H100
#10 x 1-1/2"	,	2,500	DMI4H150
#10 x 2"		2,000	DMI4H200
#10 x 4" S	Silver	1,000	DMI4HCS400
#10 x 4" E	3r White	1,000	DMI4HCW400

#10 WOODGRIP™, #12 WOODGRIP XG, #14 WOODGRIP TAPPER

The original Woodgrip brand of metal roofing and post frame fasteners upgraded with full coat VistaCoat long life anti-corrosion coating. DMI offers the full line of #10, #12 and #14 Woodgrip fasteners in standard

colors to match popular metal panels. All sizes come assembled with either a bonded E.P.D.M. washer. #10 & #12 fasteners all have 1/4" HWH head drive and are packaged 250 pcs / bag. #10 features TP-17 cut-point and bonded washer, #12 XG provides higher holding strength and is suggested for OSB or plywood substrates. The #12 Woodgrip is not a replacement fastener please use the #14 part

All Woodgrip™ fasteners are bagged 250/bag.

when replacing #9 or #10 fasteners.

Pull out Substrate	Pull out Ultimate Value
1" x 4" Pine	#10 524 lbs #12 590 lbs #14 668 lbs
1/2" PLY	#12 357 lbs
15/32 (1/2") OSB	#12 225 lbs



#10 Size #10 x 1" #10 x 1-1 #10 x 2" #10 x 2-1 #10 x 3"	3,000 /2" 2,500 2,000	Part# (Not Shown) DMI2V1008CDF DMI2V1012CDF DMI2A1016CDF DMI2V1020CDF DMI2V1020CDF	#12 XG Sizes #12 X 3/4" STI #12 X 1" #12 X 1-1/2" #12 X 2" #12 X 2-1/2"		Part# (Shown in Red) DMI2V1701ECF DMI2V1806EMF DMI2V1841EMF DMI2V1851EMF DMI2V1856EMF
#10 X 0	,	nay vary from the above.	#12 x 3"	1,000	Discontinued

#14 X 1" #14 X 1-1/2" #14 X 2-1/2" #14 X 2-1/2"	2,500 2,000 1,500 1,000	Part# (Shown in Blue) DMI2V3321GBF DMI2V3438GBF DMI2V3531GBF DMI2A3597GBF
#14 x 3"	1,000	Discontinued

#10 DIRECT*SEAL ST Fastener with M-Bit

Direct*Seal ST fastener is designed to attach steel roofing and siding panels used in post-frame and residential metal roofing applications to wood substrates. The Micro-Bit drill point reduces metal pig-tails/shavings that can be embedded into the washer. A vulcanized E.P.D.M. washer provides a positive seal against the steel panels. Painted fasteners are available with a corrosion resistant powder coated head paint and mechanically applied galvanized plating. All colors and lengths are packaged in convenient 250 count bags.

Available Sizes	Qty/Box	Part#
#10 x 1"	3,000	DMI3DSF10100M
#10 x 1-1/2"	2,500	DMI3DSF10150M
#10 x 2"	2,000	DMI3DSF10200M
#10 x 2-1/2"	1,500	DMI3DSF10250M
#10 x 3"	1,000	DMI3DSF10300M

Part # on box may vary from the above. Painted parts ship from Midwest Service Center only.

Pull out Substrate	Pull out Ultimate Value
2" x 4" Pine	713 lbs
1/2" Plywood	368 lbs
7/16 (1/2") OSB	210 lbs



DMG85 silver protective barrier coating. The SD1 point and truss style threads allow this fastener to self drill into wood and light gauge metal up to 18 ga, and is also able to tap into predrilled holes in masonry block and standard weight concrete substrates. Its large #12 diameter also allows it to function as a replacement fastener for old /worn #9 and #10 metal roofing fasteners. Packaged in resealable plastic pail suitable for front counter or display sales.

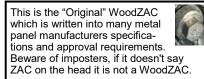


Sizes	Qty/Pall	<u>Part#</u>
#12 x 3/4"	400,4P/C	DMI3DSF12034DP1WT
#12 x 1-1/2"	300,4P/C	DMI3DSF12150DP1WT
#12 x 2-1/4"	250,4P/C	DMI3DSF12214DP1WT
#12 x 3-3/4"	700	DMI3DSF12334DP1WT
#12 x 4-1/2"	600	DMI3DSF12412DP1WT
#12 x 5"	600	DMI3DSF12500DP1WT
#12 x 6"	300	DMI3DSF12600DP1WT
#12 x 8"	300	DMI3DSF12800DP1WT



#10-16 WOODZAC™

The WoodZac has over 25 years on the market, and is our most popular longlife fastener (commonly referred to as the 5V screw). The WoodZAC features a long life capped alloy head with a lifetime limited warranty against structural failure due to red rust corrosion on the head of the fastener. Designed for metal to wood applications, features a bonded washer that tucks under the cupped style 5/16 drive ZAC head. The shank has a HiLo Thread, galvanized plating and a TP-17 Cutpoint. Packaged 250/bag.



	Pull out Substrate	Pull out Ultimate Value #10/#12
9	2" x 4" Pine	727/874 lbs
l	1/2" Plywood	324/384 lbs
	19/32 OSB	258/458 lbs





Available Sizes	Qty/Box	Part#
#10 x 1"	2,500	DMI2A1066DNF
#10 x 1-1/2"	2,000	DMI2A1071DNF
#10 x 2"	1,500	DMI2A1076DNF
#10 x 2-1/2"	1,000	DMI2A1081DNF
#10 x 2-1/2 #10 x 3"	1,000	DMI2A1081DNF DMI2A1086DNF

#12-8 WOODZAC™ XG HIGH PULLOUT FASTENER

Features the 5/16" drive long life capped alloy ZAC™ head with a larger #12 sharp point single lead shank designed for higher holding values into OSB substrates. The ZAC head encapsulates a EPDM seal washer. Our suggested long life fastener for 3/4" rib metal roofing panel installation into OSB. Not a replacement fastener!



Available Sizes	Qty/Box	Part#
#12 x 3/4"SP Stitch	2,500	DMI2A1705FLF
#12 x 1"	2,500	DMI2A1807FCF
#12 x 1-1/2"	2,000	DMI2A1842FCF
#12 x 2"	1,500	DMI2A1852FCF
#12 x 2-1/2"	1,000	DMI2A1857FCF
#12 x 3"	1,000	DMI2A1882FCF
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#14 & #17 ZAC™ TAPPER-REPLACEMENT FASTENER

With ZAC lifetime warranty head and extra thick E.P.D.M. seal washer. A high quality replacement fastener, the #14 replaces old nails, #9, #10 and #12 metal to wood screws The #17 replaces #14 wood and #14 stitch lap fasteners. Metal to wood and metal to light gauge metal applications. 3/8" Hex drive w/cutpoint on #14. TP:AB Packaged 250



#10 Direct*Seal ZXL w/M-Bit Woodbinder

The Direct*Seal ZXL w/M-Bit has a long life Zinc Alloy Cap head (ZAMAC) that encapsulates a EPDM seal washer. This head carries a lifetime warranty against red rust corrosion. This fastener the M-Bit mini drill point which excels in penetrating multi thickness materials. The M-bit is ideal for installations into dimensional lumber such as metal panel attachment in post frame construction. The M-bit may also generate small metal shavings upon installation. It is recommended to clean/ sweep the metal panels after installation to prevent premature rust specks. The ZXL is available in 20 + standard powder coat DMI colors and ships from our Midwest Service Center. ZXL FLA now has a bonded washer to work well with 5V Crimp Panels. 250/bag

Pull out Substrate	Pull out Ultimate Value #10
2" x 4" Pine	713 lbs
1/2" Plywood	368 lbs
7/16 OSB	210 lbs

	<u>Available Sizes</u>	Qty/Box	<u>Part#</u>
ate	#10 x 1"	3,000	DMI3ZXL10100
ale	#10 x 1-1/2"	2,500	DMI3ZXL10150
	#10 x 1-1/2" FLA	2,500	DMI3ZXLB10150
	#10 x 2"	2,000	DMI3ZXL10200
	#10 x 2-1/2"	1,500	DMI3ZXL10250
	#10 x 3"	1,000	DMI3ZXL10300
	#12 x 3/4" Stitch	2,500	DMI3ZXL12075
	#12 x 1-1/2"	2,500 DM	I12W150TCB0ZS





Is a premium fastener with more bite perfect for harsh climates and panel systems designed for coastal or high pressure wind zones. The #12 WoodZIP SCAMP incorporates the best features of many of our other fasteners. The #12 S.C.A.M.P. is designed with a 5/16" drive 304 stainless steel cap head with a larger bearing surface to clamp a larger surface of the panel. A larger diameter shank with a HI-LO thread for higher withdrawal resistance than standard #10 fasteners. The pig-tail reducing TP-17 cut-point allows for speedy installation and reduces splitting of wood substrates. The SCAMP has been tested for installation into plywood, OSB, and dimensional pine lumber as well as standard concrete and CMU block substrates. This 304 stainless steel capped head fastener features an EPDM/304 Stainless steel washer designed to tuck under the cap head and free spin on installation eliminating washer spit out.

Available painted to complement many metal roofing panel colors. These fasteners are exclusively available in our weather resistant powder coated finish in the colors listed below.

Mill Finish Sizes	Qty/Box	Part#
#12 x 3/4"	2,500	DMI4SSC12034M
#12 x 1"	2,500	DMI4SSC12100M
#12 x 1-1/2"	2,000	DMI4SSC12150M
#12 x 2"	1,500	DMI4SSC12200M
#12 x 2-1/2"	1,000	DMI4SSC12250M
#12 x 4"	1,000	DMI4SSC12400M

1-1/2" Ash Gray 850, Barn Red 691, Bright White 014, Burnished Slate 042, Caribbean Blue 012, Charcoal Gray 051, Cocoa Brown 110, Colony Green 047, Copper Penny 1116, Copper (Flat) 713, Crimson Red 102, Dark Bronze 324, Desert Tan 937, Evergreen 232, Forest Green 228, Gallery Blue 843, Gloss Black 023, Hartford Green 798, Light Stone 248, Matte Black 507, Medium Bronze 537, Old Town Gray 578, Pearl Gray 302, Red 890, Tan 020, Taupe 422, Terracotta 928, Warm White 330, White (Polar) 001, and Zinc Gray 091.

2-1/2" Bright White 014, Caribbean Blue 012, Cocoa Brown 110, Copper Penny 1116, Evergreen 232, Forest Green 228, Medium Bronze 537, Red 890, Terracotta 928, White (Polar) 001, and Zinc Gray 091.

4" Bright White 014



#12 Pull out Substrate	#12 Pull out Ultimate Value
2"x4" SYP(1")	473 lbs
7/16" OSB	300 lbs
15/32" Plywood	425 lbs
CME Block	841 lbs

MIAMI-DADE COUNTY
LISTED

#L19-0219.02

Comparison Testing

#12 WoodZIP SCAMP

5/16 CHWH 304SS, HI-LO TP-17 Point, MTW 1,900 lbs min. 0.232"

Shear: Outside thread diameter: Inside shank diameter:

Competitors #12 Wood Screw

1/4" HWH, SL Sharp Point, MTW (also available in 5/16" Zinc Alloy Head)

Shear: Outside thread diameter: 0.216" 0.1363"

WoodZIP SCAMP

Inside shank diameter:

Competitor A





Thicker Shank

#10 WOODZIP S.C.A.M.P. 304 STAINLESS STEEL 1/4" CAP HEAD #10 WOODMAC 304 STAINLESS STEEL 1/4" CAP HEAD

This little devil of a fastener is a true value as it provides the long life head performance of our premium stainless steel fasteners at a lower price point. The SCAMP (stainless cap and milled point) is designed to provide the cut and hold performance of the WoodZIP fastener with the added corrosion protection of a 300 series stainless steel head. The 1/4" drive 304 stainless steel head encapsulates the EPDM seal washer helping to provide a positive seal against the metal panel. The fully coated shank with Hilo thread and TP-17 cut-point allow for speedy installation into wood substrates. The #10 is available as a WoodMAC to be painted in standard DMI colors. Part numbers on the box may vary from below.

SCAMP Sizes	Qty/Box	Part#
#10 x 1"	2,500	DMI4SSC100M
#10 x 1-1/2"	2,500	DMI4SSC150M
#10 x 2"	2,000	DMI4SSC200M
#10 x 2-1/2"	1,000	DMI4SSC250M
#10 x 3"	1,000	DMI4SSC300M
#10 x 3-1/2"	1,000	DMI4SSC350M
WoodMAC	Qty/Box	Part#
#10 x 1"	2,500	DMI2CO168CAF
#10 x 1-1/2"	2,000	DMI2CO268CAF
#10 x 2"	1.500	DMI2CO388CAF
11 10 X Z		
#10 x 3"	1,000	DMI2CO488CAF

#10 Pull out Substrate	#10 Pull out Ultimate Value
2"X SYP(1-1/2")	753 lbs
1/2" Plywood	384 lbs
3/4" Plywood	587 lbs



FULL STAINLESS STEEL PREMIUM MTW & CORROSION RESISTANT FASTENERS

FULL 304 STAINLESS STEEL FASTENERS

DMI offers a variety of full 18-8 / 304 stainless steel fasteners designed for a variety of applications including coastal metal roofing installations. Developed for use in high corrosion areas and panel installations with-in 3000 Inft of salt water. Pre-drilling pilot holes in the panel to be attached to wood is required on all WoodZipSS, Direct*Seal SS and stainless steel tapping screws. The high nickel content of 304 stainless steel makes the material too soft to penetrate steel panels but this high nickel content helps provide very high levels of corrosion resistance. Additional labor will be required for installation but those efforts will pay off in an extended corrosion free performance. With the exception of the #9 Bi-Metal which comes with a fused steel tapping point eliminating the need to predrill steel panels.

#9-15 WoodZIPSS-A Designed for the installation of aluminum roofing panels and aluminum liner panels to wood substrates. This fastener comes standard with a full DMG85 silver coating for additional protection from dissimilar metal reactions. This fastener is assembled with a 304SS/EPDM 12mm bonded washer. The WoodZipSS-A is Miami-Dade Counted listed and certified for corrosion resistance and shear strength.

#9-15 WoodZipSS This fastener is similar to the WoodZIP-SS-A above but without the DMG85 silver coating for additional protection from dissimilar metal reactions. This fastener is assembled with a Aluminum/EPDM 12mm bonded washer and is available to be painted in all of our standard colors.

#9 x 1-1/2" Bimetal Low Profile Full 304 series stainless steel fastener capable of penetrating metal roofing panels without predrilling. Carbon steel fused tip technology allows this fastener to self tap and provide years of corrosion free performance, backed up by a 40 year limited warranty. Low profile T25 drive head provides a pleasing performance, now in stock in 20 colors.

#10-15 WoodZipSS This fastener is similar to the WoodZIP-SS above but with a #10 Hi-Lo thread and TP-17 point. Two different diameter 304SS/EPDM bonded washers are available to suit your application.

#10 Direct*Seal SS Woodbinder Designed for the installation of steel roofing panels to wood substrates. This fastener has a integral cupped HWH and is assembled with a EPDM seal washer. 20 colors available to be painted.

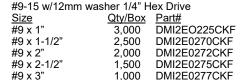
#14 Stainless Steel Tapping Screws This type A design is appropriate for replacing old #9 and #10 metal roofing screws in wood substrates. The #14 diameter CUP parts feature an assembled 3/4" larger diameter cupped washer with torque relief properties. This washer is gasketed on the top and the bottom of the washer guard allowing for off angle seating.



#9-15 w/12mm washer 1/4" Hex Drive
Size Qty/Box Part#

1" Bright White 014 2,500 DMI4HSS9100S014
1-1/2" Silver 2,500 DMI4HSS9150SA

1-1/2" Silver 2,500 DMI4HSS9150SA 1-1/2" Bright White 2,500 DMI4HSS9150S014



Part # on box may vary on #9-15 parts.





#10-15 1/4" Hex Drive <u>Size / Washer Qty/Box</u> Part# #10 x 1-1/2" 16MM 2,500 DMI4HSS150 #10 x 1-1/2" 3/4" Flat 2,500 DMI4HSS15034



Lbs Ultimate

Shear: 489

#10-15 w/seal washer 1/4" Hex Drive

Size Qty/Box Part#

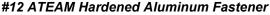
1" 3,000 DMI3DSFS100M

1-1/2" 2,500 DMI3DSFS115M

2" 2,000 DMI3DSFS120M

Sizes Washer Qty/Box Part# #14 x 1-1/2" 3/4" CUP1,000 DMIREPL14150SSA #14 x 2-1/2" 3/4" CUP1,000 DMIREPL14250SSA

<u>Sizes</u> <u>Washer Qty/Box</u> <u>Part#</u> #14 x 2-1/2" 3/4" Flat 1,000 DMI4HHASS1425034 #17 x 1" 3/8" Hex Bd 2,000 DMI2A6041KJF



The ATEAM fastener was developed to fill the need for a fastener that would be compatible with screw through Aluminum roofing panels and trim. Also useful in high corrosion environments such as the installation of aluminum liner panels in animal confinement buildings.

Pull out

2x Pine: 481

1/2" Ply :441

- Drilling, tapping and fastening all in one step.
- Select hardened fastener with #1 drilling point to drill and tap 0.032 or 0.040 thickness of aluminum panels.
- This fastener meets Florida Building Code 2017 code
 version corrosion resistance requirements FBC1506.6 and FBC R902.5.2.
- Assembled with a large EPDM with Aluminum washer guard for proper sealing and better load distribution.
- Requires 5/16" specific driver non compatible with impact drivers



<u>Available</u>	<u>Part#</u>
#12 x 1-1/2" Bright White 01	4 DMI4A12150014
#12 x 1-1/2" Silver 1161	DMI4A121501161

Other colors available on request, with minimums and lead time.

#12 x 4"

5/16" x 1'

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Wood Substrate

1,000

Qty/Box

2,000

1 000

Qty/Box Part# 250pcs/bag DMI4SSC12034M DMI4SSC12100M DMI4SSC12150M DMI4SSC12200M DMI4SSC12250M DMI4SSC12400M

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Stitch Replacement Qty/Box Part# #17 x 1" TPA 3/8" x 1" TPA 1,500 DMI1180225 1,000 DMI4SSC380100M

SD Replacement #14 x 1-1/4 SD3 #14 x 1-3/4" SD5

DMI4SSCSD314125M DMI4SSCSD514134M 5/16" x 1-1/4" SD3 DMI4SSCSD3516125M

DMI2A8066LFF

Part# 250pcs/bag S.C.A.M.P. Screw Outside Diameters: DMI4SSC516100M #12 = 0.23", #14 = 0.24", #17 = 0.295" DMI4SSC516200M 5/16" = 0.3125" 3/8" = 0.375"

5/16" x 2" ZAC™ TAPPER PREMIUM QUALITY REPLACEMENT FASTENER - #14 & #17

The ZAC Tapper is a premium quality fastener ideal for replacing old worn, rusted or backing out fasteners. ZAC lifetime warranty head and extra thick encapsulated E.P.D.M. seal washer help to seal in a flat or angled installation. #14 is popular for the replacement of neo nails, #9, #10 and #12 screws. #17 is popular for the replacement of #14 screws and #14 stitch lap fasteners. Tapping applications include Metal to wood and metal to light gauge metal applications. 3/8" Hex drive on TP:A/AB, 5/16" AFH drive on SD3. All sizes available to be painted to match your panel color on request. Packaged 250 pcs/bag.



Tapping Screws Applications Type A /AB Available Sizes Qty/Box Part# #14 x 1 2,000 DMI2A4395FMF #14 x 1-1/2 DMI2A4485FMF 1.500 #14 x 2" 1,000 DMI2A4513FMF #14 x 2-1/2" SO DMI2A4510FMF 1,000 #17 x 1" 1.500 DMI2A6045LFF

Metal Substrate Applications Self Drilling Available Sizes Qty/Box Part# #14 x 1-1/4" SD3 2,000 DMI2S5211FMF #14 x 1-1/2" SD2 1,500 DMI2S5287FMF

1,000



Tapping/MP Sizes

1/4 x 1-1/4" SD3

#14 x 1"

#14 x 2"

#14 x 1-1/2"

ECONOMY REPLACEMENT FASTENERS TAPPING & SD

Steel fasteners with zinc plating or VistaCoat Silver coating are available as an economical replacement fastener.

#14 WoodGrip Tapper- 5/16" HWH, bd-washer, coated, metal to wood application #17 Tapping Screw - 1" = #14 Stitch replacement, HWH, bd-washer coated 1/4-14 IMPAX - 5/16" HWH #3 drill point for metal to metal applications up to 6GA 1/4-14 SD LW - 3/8" CHWH #3 drill point with large 1-1/8" Stainless Steel/EPDM washer.







#14 x 2-1/2"	1,000	DMI2A3597GBF
#14 x 3"	1,000	DMI2A3626GBF
#17 x 1" Maxis	3 2,500	DMI1063053
#17 x 1-1/2" B	S -SE 1,500	DMI2A6060KJ
Self Drill Sizes 1/4 x 1-1/4" SI 1/4 x 1-1/2" SI 1/4 x 2" SI	2,000 2,000	Part# DMI2S5201GBF DMI2S5251GBF DMI2S5351GBF
SD Large Was	sher Qty/Box	Part#

2,000

Qty/Box

2,500

2,000

1 500

Part#

DMI2V3321GBF

DMI2V3438GBF

DMI2V3531GBF

DMI2S5201GBF

304 STAINLESS STEEL - PREMIUM REPLACEMENT FASTENER #14

The combination of full 304 Stainless Steel with the DMG85 Silver coating and a 3/4" diameter cupped EPDM bonded washer provide the ultimate performance in a replacement fastener. The 3/8" drive HWCH cupped style head that cradles the cupped EPDM washer can be driven at multiple angles and still cover old fastener penetration holes. The #14 is popular for the replacement of neo nails, #9, #10 and #12 screws. Type A is for wood substrate applications and Type B is for metal substrate (predrill can be required for metal substrate, #8 bit) Packaged 250 pcs per bag. Available in mill finish silver color only no painted fastener options.

Wood Substrate Applications (Type A) Washer Qty/Box Part# Sizes #14 x 1-1/2" 3/4" TPA 1,000 DMIREPL14150SSA #14 x 2-1/2" 3/4" TPA 1,000 DMIREPL14250SSA Steel Substrate Applications (Type B) Sizes Washer Qty/Box Part# #14 x 1-1/2" 3/4" TPB 1,000 DMIREPL14150SSB #14 x 2-1/2" 3/4" TPB 1.000 DMIREPL14250SSB



5/16" SD3

5/16" x 2"

#17

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FASTENER INSTALLATION GUIDE

Selecting an installation tool:

Use screw guns with torque relief devices. Avoid the use of impact guns and drivers. Impact drivers may damage protective coatings, platings, washers or paint leading to premature corrosion. Always see fastener data sheet for suggested installation practices. As a rule for metal to wood carbon steel and 410 stainless steel fastener use a 2,500 rpm max screw gun. General rule for metal to metal carbon steel and 410 stainless steel fastener use 2,000 rpm max screw gun. General rule for 304, 305 and 316 stainless steel fasteners use 1,000 rpm max screw gun.





Proper seating of washers:

Do not overdrive. (See illustration.)

Metal to Meta	d Fasteners	Metal to Wood Fasteners
CORRECT Sealing material slightly visible at edgeof metal washer. Assembly is weather tight.		
UNDERDRIVEN Sealing material not compressed, Assembly loose.		
OVERDRIVEN Sealing material extruded beyond edge of washer. Washer deformed.		

Drive fastener perpendicular to surface.

Metal to	Metal Fasteners	Metal to Wood Fasteners		
CORRECT INCORRECT		CORRECT	INCORRECT	
	4	#	4	

General rules and common mistakes:



- Not all stainless steel fasteners are alike or offer corrosion free performance. Please see DMI guide to stainless fasteners to see the difference between 300 series and 400 stainless steel fastener grades.
- For applications within 3000 Inft of salt water, chlorine, or other corrosives use full 304 series stainless steel fasteners.
- For applications into pressure treated lumber use only full 300 series stainless fasteners such as a WoodZip SS or Bi-Metal fastener unless otherwise specified.
- Some panels or substrates may be harder than 300 series stainless steel fasteners, pre-drill of galvanized
 or galvalume panels must be done in order to avoid thread turn or point burn out.
- When fastening through Aluminum panels pilot holes must be drilled, cleaned and sealed prior to fastener installation. A fastener with full coating over stainless steel (WoodZIP-SS-A) will reduce the risk of dissimilar metal reactions given a moisture free and sealed installation condition.
- When fastening through Polycarbonate, Fiberglass, or PVC, pilot holes must be pre-drilled to allow for panel expansion and contraction. The diameter of the pilot hole must be larger than the fastener shank but smaller than that of the washer diameter.
- Torque fasteners to approx. 70% of torsional strength as washer allows.

Selecting a drill point for steel substrates:

Most DMI fasteners thread patterns are matched to the drill point size. It is import to select the correct drill point size for your application. If you select an undersized drill point, excessive torque can result in snapped fasteners. If you select an oversized drill point, the thread spacing on the shank may be too fine for your application the fastener may back-out or strip-out.

Drill Point	#1	#2	#3	#4	#5
For steel thickness	0.18" -	.036" -	.036" -	.125" -	.125" -
	.095"	.210"	.210"	.250"	.505"



SHOWROOM SHELF PACKAGING

We have begun to offer some of our most popular fastener items in convenient plastic pail packaging. These pails are re-sealable and weather resistant. They are convenient for point of sale distribution and in most cases include a driver or required drill bit.

WoodZIP Wood Screw

 Size
 Qty/Pail
 Pails/Carton
 Part#

 #10-16 x 1-1/2"
 400/Pail
 4
 DMI4H150MP400

 #10-16 x 2-1/2"
 250/Pail
 4
 DMI4H250MP250

 (1) 1/4 hex driver is included per pail







Multi-Purpose Screws

Applications include wood, metal deck, and masonry

Size	Qty/Pail	Pails/Carton	Part#
#12 x 3/4"	400/Pail	4	DMI3DSF12034DP1WT
#12 x 1-1/2	?" 300/Pail	4	DMI3DSF12150DP1WT
#12 x 2-1/4	" 150/Pail	4	DMI3DSF12214DP1WT
#12 x 3-3/4	" 700/Pail	1	DMI3DSF12334DP1WT
#12 x 4-1/2	?" 600/Pail	1	DMI3DSF12412DP1WT
#12 x 5"	600/Pail	1	DMI3DSF12500DP1WT
#12 x 6"	300/Pail	1	DMI3DSF12600DP1WT
#12 x 8"	300/Pail	1	DMI3DSF12800DP1WT







COLOR CHART

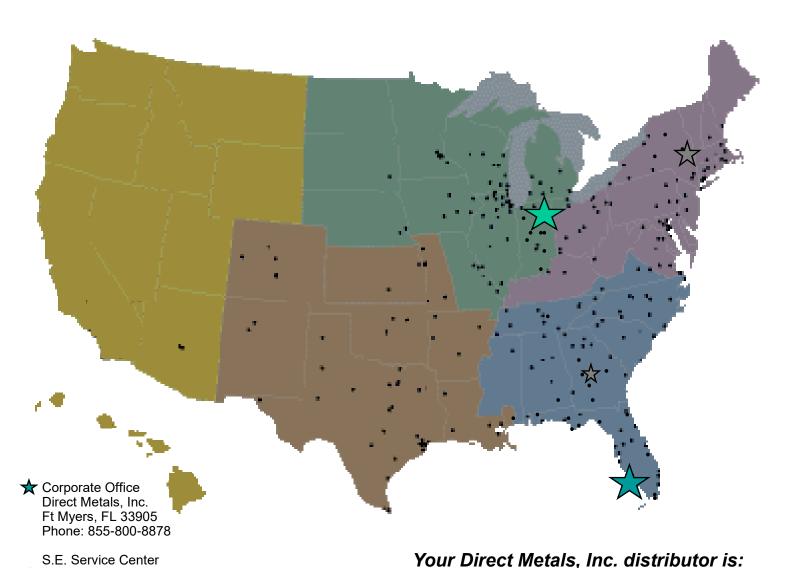
The color chart to the right is representative of our standard color offerings. Colors may vary from actual product due to color variations in the catalog printing process. Actual colored product samples are available on request.





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