

# Self Drilling Fastener Catalog January 1, 2022



### Solutions for:

Metal Roofing
Architectural Standing Seam
Commercial Low Slope Roofing
Steel Building Construction

# LOW PROFILE HEAD SELF DRILLING FASTENERS

**PANCLIP-SD** for applications that require a low profile head with large flat under head load bearing surface. The Panclip head combines a larger clamping surface than a PFH fastener and a lower profile than a HWH or hex head fastener. Designed primarily for the installation of standing seam metal roofing panel clips and commercial roofing stress and seam plates. The Panclip also has many other applications such as window, door, fixture, liner panel, cladding and siding panel installations. Panclip SD-L fasteners are for wood, masonry or light gauge metal applications

### PANCLIP-SD-L SELF DRILLING MTM Light gauge applications up to 16 ga

#14-13 Panclip fastener designed for panel clip, stress plate, nailbase and fixture attachment to metal decking from 22 ga to 16 ga in thickness. The truss style thread is also suitable for installations into wood and also masonry and concrete with a 3/16" predrill. The Panclip SD-L features the DMG85 black coating that meets FBC and MDC corrosion resistance requirements. Panclip SDL has a #2 square drive and precision drill point. Bulk packaged.



L 21-0630.03 (DMIPL1415D, DMIPL1420D100)

PANCLIP SD-L COATED BLACK B=BULK Qty/Box Part# Available Sizes DMIPL1415D #14 x 1-1/2 2.500 DMIPL1420D100 #14 x 2" 100/2,400 DMIPL1430D #14 x 3" 1,000 #14 x 4" 1,000 B DMIPL1440D DMIPL1450D #14 x 5" 1,000 B #14 x 6" 1,000 B DMIPL1460D DMIPL1470D  $#14 \times 7$ 1.000 B DMIPL1480D #14 x 8" 500 B #14 x 10" 100/300 DMIPL14100D100 #14 x 12" 100/200 DMIPL14120D100

Multi-Purpose for Metal Deck, Wood, or Masonry Concrete Substrates

### PANCLIP-SD SELF DRILLING MTM Medium gauge applications .036"-.210"

Panclip low profile pancake head mated to a self drilling drill point for drill and tap performance into metal and steel substrates. SD2 and SD3 point fasteners are designed to self drill and tap into metal substrates from 22ga up to 8 ga steel.

PANCLIP-SD features the 1000hr DMG85 silver coating to meet FBC1506.6 and other corrosion resistance requirements. Packaged in 250 count bags.



PANCLIP SD - Available Sizes #10-16 x 1" #10-16 x 1-1/2	SD2	Qty/Box 5,000	COATED P2/S2 Part# 1000hr DMIPD210100C DMIPD210150C
#12-14 x 1" #12-14 x 2"		5,000 2,000	DMIPD312100C DMIPD312200C
1/4-14 x 1-1/4" 1/4-14 x 4" 1/4-14 x 6" 1/4-14 x 8"	SD3 SD3	3,500 1,000 1,000 500	DMIPD314125C DMIPD314400C DMIPD314600C DMIPD314800C

### PANCLIP-SD HD #14 SELF DRILLING MTM Heavy gauge/purlin applications .12" -.250"

Panclip low profile pancake head designed for installing panel clips, fixtures and stress plates into steel substrates. PANCLIP-SD HD features a SD4 heavy drill point and square drive #3 for driving stability. Fully coated with DMG85 FBC 1506.6/MDC Coating.



PANCLIP SD4 HD	- DMI SIL\	/ER COATED SQ3
Available Sizes	Qty/Box	Part# 1000hr
1/4-20 x 1-1/2"	2,500	DMIP414150TC
1/4-20 x 3"	1,500	DMIP414300TC
1/4-20 x 5"	1,000	DMIP414500TC
1/4-20 x 7"	500	DMIP414700TC
Bulk packaged (no	t bagged)	

SD4 point fasteners are designed to self drill and tap into metal substrates from 12ga up to 1/4" thick steel beams.

### PANCLIP-SD-SS-L STAINLESS STEEL MTM Light gauge applications up to 18 ga

#14-13 Stainless Steel fastener designed for clip, stress plate, nailbase and fixture attachment to metal decking from 22ga to 18ga in thickness. The Silver DMG85 coating provides a high level of corrosion & dissimilar metal reaction resistance. Panclip SD-SS-L comes bulk packaged and has a #2 square drive. DMG85 coated 410 Stainless steel exceeds1506.6 & MDC standards.



PANCLIP SD-SS-I	L 410SS C	TD BULK
Available Sizes	Qty/Box	Part#
#14 x 1-1/2"	2,500	DMIP41415D
#14 x 3"	1,000	DMIP41430D
#14 x 5"	500	DMIP41450D
#14 x 7"	500	DMIP41470D
#14 x 10"	500	DMIP414100D

Multi-Purpose for Metal Deck, Wood, or Masonry Concrete Substrates

### PANCLIP-SDSS 410 STAINLESS STEEL MTM Medium gauge applications .036"-.210"

Panclip low profile pancake head with full 410 stainless steel construction and the DMG85 silver coating for resistance to dissimilar metal reaction and corrosion. Designed for clips and fixtures attachment to medium gauge steel substrates. #2 Square Drive. Packaged 250 pcs / bag.



PANCLIP SD	-SS 4	10SS CTD	SQ2 250/BAG
Available Size	es es	Qty/Box	Part#
#10-16 x 3/4"	SD3	5,000	DMIP41075DC
#10-16 x 1"	SD3	5,000	DMIP41010DC
#12-14 x 2"	SD3	2,000	DMIP41220DC

MIAMI-DADE COUNTY LISTED

L 20-0309.01

# METAL TO METAL SELF DRILLING WASHERED FASTENERS

#### #12 IMPAX™ SELF DRILL AND IMPAX™ SEALER SD - MTM

Precision forged self drilling point for metal to metal fastening of metal panels to steel substrates. HWH bonded washer head style or sealer(SLR) cupped head style with E.P.D.M. seal washer. Galvanized plating plus VistaCoat longlife full fastener coating gives the entire fastener corrosion protection. Packaged 250 pcs / bag. Available to match metal panel colors. 1/4-14 IMPAX<sup>TM</sup> SELF DRILL STITCH PANEL TO PANEL SD1 - MTM Designed for panel over-lap applications to stitch two steel panels together. 1/4-20 HEAVY DUTY IMPAX<sup>TM</sup> SELF DRILL METAL TO STEEL- MTM Designed for installation into heavy steel up to 1/2" thick, bulk, zinc plated.



<u>Light/Mediu</u> Available Si		drill up to a	<u>8 ga.</u> Part#
#10 x 5/8"	SD2	5,000 Bul	lk DMI2793187
#10 x 3/4"	SD3	2,500	DMI2S2701CDF
#12 x 3/4"	SD3	2,500	DMI2V2361EDF
#12 x 1"	SD2.5	2,500	DMI2V4611FGF
#12 x 1-1/4'	SD3	2,500	DMI2S4632EDF
#12 x 1-1/4'	SD3	2,500slR	DMI2V4636FGF
#12 x 1-1/2'	SD3	2,000	DMI2V4721FGF
#12 x 2"	SD3	1,500	DMI2V4777EDF
#12 x 2-1/2'	SD3	2,000	DMI2S4902EDF
#12 x 3"	SD3	1,500	DMI2S4952EDF
#12 x 4"	SD3	1,000	DMI2S4981EDF
#14 x 1-1/4'	SD3	2,000	DMI2798777
#14 x 1-1/2'	SD3	2,000	DMI2798957
#14 x 2"	SD3	2,000	DMI2799066
Additional S	izes av	ailable on ı	request.

Panel to Panel Stitch drill up to 18 ga.			
Available Sizes	Qty/Box Part#		
#14 X 7/8 STSD1	2,500SLRDMI2V5078FFF	-	
#14 X 7/8 STSD1	2,500 DMI2V5051GUI	F	

Heavy Steel	drill u	p to 1/2" thi	ck.
Available Siz	zes	Qty/Box	Part#
#12 x 1-1/4"	SD5	2,500	DMI2S4668EDF
#12 x 1-1/2"	SD5	2,000	DMI2S4741EDF
#12 x 2""	SD5	2,000	DMI2A2841EDF
1/4-20 x 3"	SD5	1,500	DMI21356420
1/4-20 x 4"	SD5	1,000	DMI21356421
1/4-20 x 5"	SD5	750	DMI21356422
1/4-20 x 6"	SD5	500	DMI21356423
1/4-20 x 7"	SD5	500	DMI21356424
1/4-20 x 8"	SD5	500	DMI21356425

Pull out (12-14) Lbs Ultimate	Buy American B.A.P: YES
12ga:1539	Shear: 2050
14ga:1010	Tensile: 2900
16ga:724	Torsional: 92 inlbs

Pull out SD3 (1/4-14)	Buy American B.A.P: YES
12ga:1697	Shear: 2850
14ga:1151	Tensile: 3800
16ga:887	Torsional:150inlbs





#14 BS Stitch

#### ZAC™ SELF DRILL - PREMIUM LONGLIFE MTM FASTENER

ZAC Self Drill is our most popular premium line of self drilling fasteners. The ZAC SD head is a strong, uniform zinc cap that withstands the toughest installation conditions and has a limited lifetime warranty long life head for superior corrosion protection on the head of the fastener. Thick E.P.D.M. seal washer and galvanized shank plating. Precision forged self drilling point for metal to metal applications up to 8 gauge steel (#12-14). 5/16" or 3/8" drive depending on size. ZAC SD is available painted to match your panel colors. Packaged 250 pcs / bag.

Drill up to 8	ga	Qty/Box	Part#
#12x 1"	SD3	2,500	DMI2S4591FLF
#12 x 1-1/4"	SD3	2,000	DMI2X4646FLF
#12 x 1-1/2"	SD3	1,500	DMI2X4731FLF
#12 x1-1/2"	SD5	1,500	DMI2S4742FLF
#12 x 2"	SD3	1,000	DMI2S4761FLF
#12 x 2-1/2"	SD3	1,000	DMI2S4901FLF
#12 x 3"	SD3	750	DMI2S4951FLF
#14 x 1-1/4"	SD3	2,000	DMI2S5211FM
#14 x 1-1/2"	SD2	2,000	DMI2S5287FM
#14x7/8"Stit	ch SD1	2,000	DMI2S5031FMF

Pull Over Lbs Ult #12	Pull out #12 -14 Steel Lbs Ult	Pull out #14 Stitch	#12-14 Values
22ga :1647	12ga : 1524	22 ga: 379	Shear: 2050
24ga: 1310	14 ga : 901	24 ga: 304	Tensile: 2900
26ga: 794	16 ga : 665	26 ga: 204	Torsional: 92 in-lbs





#### ZXL™ STEELZIP SELF DRILL - PREMIUM LONGLIFE MTM FASTENER

Designed for the attachment of metal roofing and sidewall panels to steel purlin substrates

- Lifetime 40 Year Warranty Long Life Fastener.
- Fastener designed to attach long-life metal roof panels such as GALVALUME that are used in pre-engineered metal building applications.
- 5/16" Cupped HWH ZAMAC Zinc-Aluminum Alloy provides lifetime protection against red
  rust on the head.
   Washer face design helps to capture rubber EPDM washer even
  when driven at an angle. #12 & 1/4" diameter drill point easily penetrates steel thickness
  up to .210" with no "point walking."
- 1/4" Diameter Stitch securely fastens 2 layers of 26 GA with no strip-out. Available by special order painted to match your panel colors.

Packaged 250 pcs / bag.

<u>Size</u>	Point/Drive	Qty/Box	Part#
#12-14 x 1"	SD3 5/16"H	2,000	DMI3ZXL312100
#12-14 x 1-1/4"	SD3 5/16"H	2,000	DMI3ZXL312125
#12-14 x 1-1/2"	SD3 5/16"H	1,500	DMI3ZXL312150
#12-14 x 2"	SD3 5/16"H	1,500	DMI3ZXL312200
#12-14 x 3"	SD3 3/8"H	1,000	DMI3ZXL312300
1/4-14 x 1-1/4"	SD3 3/8"H	1,500	DMI3ZXL314125



## STAINLESS STEEL CAP & BI-METAL CORROSION RESISTANT SD FASTENERS

#### STEELZIP S.C.A.M.P. 304 STAINLESS STEEL CAPPED HEAD MTM

This little devil of a fastener was designed for original panel installation of metal roofing and wall panels to steel substrates. The SteelZip SCAMP is a self drilling and tapping fastener with a protective 304 series stainless steel cap head shaped to hold and protect the EPDM long life rubber washer underneath for a positive seal to the metal panel. The corrosion protection does not end with the exposed cap and is backed up with the DMG85 long life barrier coating on the strong carbon steel shank. These features combine to meet our goal of providing a long life performance fastener without the cost and installation issues common to full stainless steel fasteners The SteelZIP SCAMP is now Miami-Dade Product Listed.





Panel to Purlin Fasteners Qty/Box Drill up to 8ga Part# DMI4SSCSD3100M SD3 #12 x 1" 2,500 #12 x 1-1/4" SD3 2,500 DMI4SSCSD3125M #12 x 1-1/2" SD3 2,000 DMI4SSCSD3150M #12 x 2" DMI4SSCSD3200M SD3 1.500

Panel to Purlin Replacement Fasteners

<u>Drill up to 8ga Qty/Box Part#</u>

#14 x 1-1/4" SD3 1,500 DMI4SSCSD314125M 5/16x 1-1/4" SD3 1,000 DMI4SSCSD3516125M

Panel to Panel Stitch drill up to 18 ga. Available Sizes Qty/Box Part#

#14 x 7/8" SD1 2,500 DMI4SSCSD114078M

Heavy Steel drill up to 1/2" thick.

<u>Available Sizes</u> <u>Qty/Box</u> <u>Part#</u>
1/4-20 x 1-3/4" 1,000 DMI4SSCSD514134M
1/4-20 x 1-3/4" 1,000 DMI4SSCSD514134001 White



#12 Product Listing # L 20-1105.02 #14 Product Listing # L 20-1105.01 #12-14 x1-1/4" Powder Coated Quick Ship Colors
Ash Gray 850, Burnished Slate 042, Black 023, Bright White 014
Caribbean Blue 012, Cocoa Brown 110, Charcoal Gray 051,
Colony Green 047, Crimson Red 102, Desert Tan 937,
Evergreen 232, Hartford Green 798, Light Stone 248, Light Gray/
OTG 578, Polar White 001, Red 890, Tan 020

#12-14 x1-1/2" Powder Coated Quick Ship Colors Barn Red 691, Bone White 348, Bright White 014 Dark Bronze 324, Gloss Black 023, Light Stone 248

1/4-14 x 7/8" Stitch Powder Coated Quick Ship Colors
Ash Gray 850, Barn Red 691, Burnished Slate 042, Black 023,
Bright White 014, Caribbean Blue, Cocoa Brown 110,
Charcoal Gray 051, Colony Green 047, Crimson Red 102
Evergreen 232, Forest Green 228, Gallery Blue 843,
Hartford Green 798, Light Stone 248, Light Gray/OTG 578,
Polar White 001, Red 890, Tan 020, Terracotta, Zinc Gray 091

#### MAC SD 304 STAINLESS STEEL CAPPED HEAD MTM

The MAC (Metal Alloy Cap) self drilling fastener offers the protection of stainless steel without the cost of a full stainless steel fastener. Features a 304 Stainless steel capped head which encapsulates the top of the EPDM seal washer. The shank of the fastener features precision drill points and electro zinc plating for a light corrosion resistance. This fastener is available to be painted in all of our VistaCoat colors found in the back of the catalog.

<u>Size</u>		Qty/Box	Part#
#12 x 1"	SD3	2,000	DMI2S4530FAF
#12 x 1-1/4"	SD3	2,000	DMI2S4650FAF
#12 x 1-1/2"	SD3	1,500	DMI2S4690FAF
#14 x 7/8"	SD1	2,000	DMI2S4770FAF
#12-24 x 2"	SD5	1,500	DMI21602541



#### 304 STAINLESS STEEL BI-METAL SELF DRILL

If you are looking for the highest in corrosion resistance in a self drilling screw look no further. The fused Bi-Metal self drilling point allows you to achieve the corrosion resistance of austenitic 304 stainless steel without having to pre-drill your fastener. Head and shank of the screw is 304 series stainless steel. A 25 year warranty against red rust on head and body of screw is available. The #12 fasteners have a 5/16 HWH drive, #14 have a 3/8" HWH drive. LSC spring clip drivers are suggested.

HWH w/Bd-Washer	Part#	
#12 x 1-1/4" SD3	500	DMI21122767
#12 x 2-1/8" SD3	250	DMI21133684
#12 x 1-9/16" SD5	500	DMI20770785
#12 x 1" Stitch SD1	250	DMI21123164

٠.		9
	Pull out (12-14)	Lbs Ultimate
	12ga:1282	Shear: 2149
	14ga: 908	Tensile: 2743
	16ga: 703	Torsi 70 inlbs

#### 3/8" S.C.A.M.P. TAPPER 304 STAINLESS STEEL CAPPED HEAD MTM

The 3/8" SCAMP Tapper is the largest diameter fastener DMI offers in the SCAMP stainless steel cap family of fasteners. The 3/8" diameter fastener is 0.375" nom and is large enough to directly replace other large diameter fasteners such as screwbolts, #17, .343" and .351" diameter fasteners. These are a type A thread that will "self tap in to predrilled holes in steel purlins and sheet metal to sheet metal stitch applications. This fastener has a 3/8" drive stainless steel capped head, a stainless steel / EPDM bonded washer and the DMG85 Silver shank coating for corrosion resistance.

<u>Selection</u> <u>Qty/Box</u> <u>Part#</u> <u>DMI4SSC380100M</u>





#### STEELZIP HWH ECONO SELF DRILLING FASTENERS ZINC PLATED

Self drill fasteners for metal to metal applications such as ductwork assembly, metal framing, gusset plate and steel tube fastening. The SteelZIP Econo line of self drilling fasteners are imported from Taiwan and have a zinc plating. Available in mill finish only. Available for order in full box quantities only.

Hex Head (	HWH)	Light to	Medium Gauge
Size	Point (	Qty/Box	Part#
#8 x 1/2"	SD2	10,000	DMI4HWKZ08012
#8 x 3/4"	SD2	10,000	DMI4HWKZ08034
#10 x 3/4"	SD3	6,000	DMISDNH10034
#10 x 1"	SD3	5,000	DMI4HWKZ10100
#10 x 2"	SD3	2,000	DMI4HWKZ10200
#12 x 3/4"	SD3	5,000	DMI4HWKZ12034
#12 x 1"	SD3	3,000	DMI4HWKZ12100
#12 x 1-1/2	"SD3	3,000	DMI4HWKZ12112
#14 x 1"	SD3	3,000	DMI4HWKZ14100
#14 x 1-1/2	"SD3	2,000	DMI4HWKZ14112
#14 x 2"	SD3	1,000	DMI4HWKZ14200

Heavy Ga A	Applic	ations up	to 1/2" thick steel
Size	Point	Qty/Box	Part#
#12 x 1-1/4"	SD5	2,000	DMI4HWKZ121145
#12 x 1-1/2'	'SD5	2,000	DMI4HWKZ121125
#12 x 2"	SD5	2,000	DMI4HWKZ122005

Fastener	Pull out Ultimate 16ga
#8	705
#10	786
#12	842
#14	910



#### STEELZIP CTD & IMPAX SD COATED HWH SELF DRILLING SCREWS

Used for attachment of metal to metal applications such as steel framing and hat channel and metal deck attachment. Similar to the SteelZIP Econo self drill fasteners with the added corrosion protection of thicker galvanizing and VistaCoat or DMG85 corrosion resistant coatings. Most sizes of coated fasteners also come bagged in 250 count bags for easy distribution. B=Bulk

Hex Head (HWH) Light to Medium Gauge			
Size Point Qty/Box	Part#		
#8-16 x 3/4" SD2 10,000 E	B DMISDNHC834		
#10-16 x 3/4" SD3 5,000	DMI2793362		
#12-14 x 1" SD3 2,500	DMI2794234		
#12-14 x 1-1/4"SD3 2,500	DMI2795053		
#12-14 x 1-1/2"SD3 2,500	DMI2796234		
#12-14 x 2" SD3 2,000	DMI2796909		
1/4-14 x 7/8" SD1 2,500	DMI2797805 Stitch		
1/4-14 x 1" SD3 2,500	DMI2798553		
1/4-14 x 1-1/4"SD3 2,000	DMI2798810		
1/4-14 x 1-1/2"SD3 2,000	DMI2798973		
< RetroDrill with 1/2" unthreaded under head to			

screw is 304 series stainless steel. A

25 year warranty against red rust on

Hex Head (HWH) Heavy Gauge up to .500" Size Point Qty/Box Part# #12-24 x 1-1/4" SD5 2.500 DMI2795839
#12 24 v 1 1/4" SDE 2 E00 DM1270E920
#12-24 x 1-1/4 3D3 2,300 DIVII2/33033
#12-24 x 1-1/2" SD5 2,500 DMI2796618
#12-24 x 2" SD5 2,000 DMI2783126
1/4-20 x 3" SD5 1,000B DMI21356393
1/4-20 x 4" SD5 1,000B DMI21356395
1/4-20 x 5" SD5 600 B DMI21356396
1/4-20 x 6" SD5 500 B DMI21356398
1/4-20 x 7" SD5 500 B DMI21356399
1/4-20 x 8" SD5 500 B DMI21356400

DMI21558126 DMI21558128 DMI21558129 DMI21558132 DMI21558133 DMI21558133

DMI21558130

DMI21558131

SD5



<u>Size</u> <u>Qty/Box</u> <u>Part#</u> 1/4-14 x 3" 1,000 DMI4SDNHC14300R 1/4-14 x 4" 750 DMI4SDNHC14400R

**STEELZIP RETRO-DRILLER** Used for attachment of metal to metal applications such as steel framing and hat channel and metal deck attachment when a longer that typical fastener is needed. There is a 1/2" un-threaded section beneath the HWH head of this fastener. This smooth shank section is designed to combat panel jacking/ thread riding in hat channel applications. The complete fastener is electro zinc plated and then coated with our DMG85 Silver 1,000 hr protective barrier coating. #3 drill point will self drill and tap steel thicknesses up to 0.210".



304 STAINLESS STEEL BI-METAL SD	HWH No Washer	Drill Po	int Part#
The fused Bi-Metal self drilling point	1/4-14 x 1"	SD3	DMI21
allows you to achieve the corrosion	1/4-14 x 1-1/2"	SD3	DMI21
	1/4-14 x 2"	SD3	DMI21
resistance of austenitic 304 stainless	1/4-20 x 1-1/8"	SD4	DMI21
steel without having to pre-drill your	1/4-20 x 1-1/2"	SD4	DMI21
fastener. The head and shank of the	1/4-20 x 2"	SD4	DMI21
	1/4-20 x 2"	SD5	DMI21

head and body of screw is available. The #12 fasteners have a 5/16 HWH drive, #14 have a 3/8" HWH drive. LSC spring clip drivers are suggested. Made in Czechoslovakia. Available to be painted.

1/4-20 x 4"



#### PANCLIP-SD LOW PROFILE HEAD SELF DRILLING MTM

Panclip low profile pancake head mated to a self drilling drill point for drill and tap performance into metal and steel substrates. PANCLIP-SD features the 1000hr DMG85 silver coating to meet FBC1506.6 and other corrosion resistance requirements. Select sizes are also available in 410SS with DMG85 corrosion resistant coating. See page SD 2 for size selection.



#### PREMIUM WOOD TO METAL FASTENERS

**XLP WTM SD3** with extra low profile XLP wafer head for installing plywood, OSB, MDF and dimensional lumber to metal deck and steel up to 14 ga in thickness. Silver DMG85 w/wings, white DMG85 without wings.

**WTM SD4** is designed to install dimensional lumber (2x) to steel substrates up to 1/4" thick. Breakaway wings and countersink head allows for a flush surface after installation. Green DMG85 coating is designed for use with pressure treated lumber. 250/bag





XLP WTM to metal up to 6 ga SQ2, SD3
Sizes Qty/Box Part# (250/bag)
#10-16 x 1-7/8" 2,000 DMIPXLP10178SD3SD
#10-16 x 1-7/8" 2,000 DMIPXLP10178SD3WD
Popular for plywood & OSB decking or 1"x4"
dimensional lumber to metal deck or purlins.

WTM from 14 ga to 1/4" SQ3, SD4 Green
Sizes Qty/Box Part# (250/bag)
#14-20 x 2-3/4" 1,500 DMIPXLP14234SD4WWD
#14-20 x 3-1/4" 1,000 DMIPXLP14314SD4WWD
Popular for 2"x4" dimensional lumber to C, Z or I
purlin applications, 0.07" to 0.25" thick steel.

### Multi-Purpose Screws

Applications include wood, metal deck, and masonry

<u>Size</u>	Qty/Pail	Pails/Carton	Part#
#12 x 3/4"	400/Pail	4	DMI3DSF12034DP1WT
#12 x 1-1/2	2" 300/Pail	4	DMI3DSF12150DP1WT
#12 x 2-1/4	" 150/Pail	4	DMI3DSF12214DP1WT
#12 x 3-3/4	" 700/Pail	1	DMI3DSF12334DP1WT
#12 x 4-1/2	2" 600/Pail	1	DMI3DSF12412DP1WT
#12 x 5"	600/Pail	1	DMI3DSF12500DP1WT
#12 x 6"	300/Pail	1	DMI3DSF12600DP1WT
#12 x 8"	300/Pail	1	DMI3DSF12800DP1WT



#### SD 1 POINT DRILL UP TO 18 GA THICK METAL



#### **BONDED WASHERS**

For weather sealing of standard #9, #10, #12 or #14 (1/4") diameter fasteners and fixtures. Standard washers are a galvanized metal disc bonded to non conductive E.P.D.M. rubber. Also available for order is a stainless steel (304SS) metal disc bonded to non conductive E.P.D.M. rubber. Conical design directs flow of facing materials to form a seal conforming to both fastener and sealing surface. All sizes available for order in full carton quantities only. Many other sizes from #4 ID up to 1" I.D available on request. Made in North America B.A.P.



Size I.D x O.D	Qty/Box	
Bonded Galvaniz	ed Disk, Bla	ck E.P.D.M. Rubber
#9 x 9/16"	20,000	DMIL10916GBW
#10 x 1-1/8"	2,500	DMIL10118GBW
#14 x 1-1/8"	2,000	1298471
#14 x 7/8"	4,000	DMI4GJE087027X

Bonded Aluminum Disk, E.P.D.M. Rubber #14 x 3/4" Bubble 250/bag DMI4WA34B #14 x 3/4" Bubble 10,000 DMI4WA34B/10000

Bonded Stainless	S Disk, Bla	<u>ck E.P.D.M. Rubber</u>
#14 x 5/8"	7,500	DMLSJE062027X
#14 x 7/8"	4,000	DMLSJE0870279
#14 x 1-1/8"	2,500	DMSJE112027X
#14 x 1-1/2"	1,000	DMLWSS14112
#14 x 2-1/2"	500	Special Order
.330 x 1-1/2"	1,000	Special Order

Full carton orders only on all sizes.

### **FASTENER INSTALLATION GUIDE**

### Selecting an installation tool:

Use screw guns with torque relief devices. Avoid the use of impact guns and drivers. Impact drivers may damage protective coatings, platings, washers or paint leading to premature corrosion. Always see fastener data sheet for suggested installation practices. As a rule for metal to wood carbon steel and 410 stainless steel fastener use a 2,500 rpm max screw gun. General rule for metal to metal carbon steel and 410 stainless steel fastener use 2,000 rpm max screw gun. General rule for 304, 305 and 316 stainless steel fasteners use 1,000 rpm max screw gun.





### Proper seating of washers:

Do not overdrive. (See illustration.)

Metal to Meta	Metal to Wood Fasteners	
CORRECT Sealing material slightly visible at edgeof metal washer. Assembly is weather tight.		
UNDERDRIVEN Sealing material not compressed, Assembly loose.		
OVERDRIVEN Sealing material extruded beyond edge of washer. Washer deformed.		

#### Drive fastener perpendicular to surface.

Metal to Metal Fasteners		Metal to Wood Fasteners		
CORRECT	INCORRECT	CORRECT	INCORRECT	
mm	шh	_rtm	atn	

### General rules and common mistakes:



- Not all stainless steel fasteners are alike or offer corrosion free performance. Please see DMI guide to stainless fasteners to see the difference between 300 series and 400 stainless steel fastener grades.
- For applications within 3000 Inft of salt water, chlorine, or other corrosives use full 304 series stainless steel fasteners.
- For applications into pressure treated lumber use only full 300 series stainless fasteners such as a WoodZip SS or Bi-Metal fastener unless otherwise specified.
- Some panels or substrates may be harder than 300 series stainless steel fasteners, pre-drill of galvanized or galvalume panels must be done in order to avoid thread turn or point burn out.
- When fastening through Aluminum panels pilot holes must be drilled, cleaned and sealed prior to fastener installation. A fastener with full coating over stainless steel (WoodZIP-SS-A) will reduce the risk of dissimilar metal reactions given a moisture free and sealed installation condition.
- When fastening through Polycarbonate, Fiberglass, or PVC, pilot holes must be pre-drilled to allow for panel expansion and contraction. The diameter of the pilot hole must be larger than the fastener shank but smaller than that of the washer diameter.
- Torque fasteners to approx. 70% of torsional strength as washer allows.

### Selecting a drill point for steel substrates:

Most DMI fasteners thread patterns are matched to the drill point size. It is import to select the correct drill point size for your application. If you select an undersized drill point, excessive torque can result in snapped fasteners. If you select an oversized drill point, the thread spacing on the shank may be too fine for your application the fastener may back-out or strip-out.

Drill Point	#1	#2	#3	#4	#5
For steel thickness	0.18" -	.036" -	.036" -	.125" -	.125" -
	.095"	.210"	.210"	.250"	.505"





### COLOR CHART

DIRECT METALS, INC. offers many of our fasteners painted to complement metal panel colors. We have three painting and coating systems. DMG85 full coating system, VistaCoat premium paint system or Powder coated head paint finishes are available on most of our metal roofing and metal building fasteners.

#### DMG85



DMI fasteners with the DMG85 coating system have been tested to surpass testing requirements set forth in the various building codes in the Southeast. This includes resistance to salt spray and acid rain conditions. This multilayer full coating is available in most of the colors below on the WoodZIP line of fasteners. All DMI Miami–Dade listed fasteners have the DMG85 barrier coating.

#### VistaCoat



VistaCoat fasteners are available with a full coat paint system. VistaCoat was developed to provide corrosion resistance above and beyond the industry 1000 hr salt spray standard (B117) on the whole fastener including the washer guard. Vista coat has built in UV resistance to combat paint fading and provides paint fade performance consistent with the top panel finishes in the industry. Vista coat is available on Woodgrip, Woodgrip XG, WoodZac, #10 WoodZip SCAMP and Impax self drilling fasteners in the standard colors below.

#### **PowderCoat**



Direct Metals, Inc. also offers powder coated head paint systems on many of the S.C.A.M.P, Direct\*Seal ST M-bit, ZXL and #12 SCAMP fasteners. Powder coated fasteners have excellent corrosion protection on the head and washer. Powder coating does not coat the whole fastener so galvanized and zinc platings are used to provide corrosion resistance on the shank and point portions of these fasteners. Powder coated fastener colors may vary slightly from the color chart below, minimums may apply.

#### Rivets



Direct Metals, Inc. now offers 302/304 stainless steel #43 rivets in the standard colors noted below with a "R" in 100 count bag packaging. These will be the only standard stock colors available in stainless steel rivets.

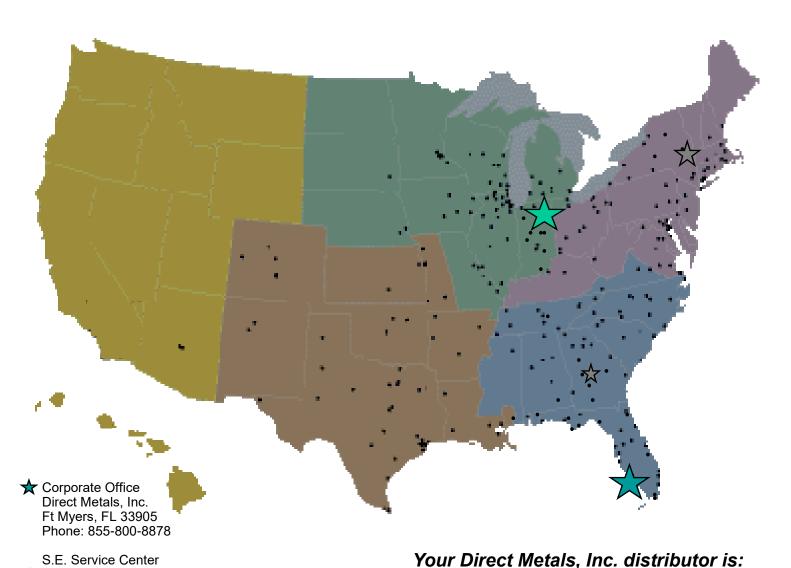
The color chart to the right is representative of our standard color offerings. Colors may vary from actual product due to color variations in the catalog printing process. Actual colored product samples are available on request.





Distributor order entry or product inquires: Toll Free Phone: 855-800-8878 Toll Free Fax: 855-800-8877 orders@directmetalsinc.com Website: www.directmetalsinc.com

We are proud to have over 1500 distributors across the United States of America. These distributors are serviced through our warehousing locations strategically placed to offer fast service and low shipping cost on our quality products.



S.E. Service Center ★ 1719 Baseline Ct. Ft Myers, FL 33905

Phone: 239-599-8527 Fax: 239-599-8545

Inquiries: orders@directmetalsinc.com

Midwest Service Center: Direct Metals of Indiana 1800 Jim Neu Drive, Suite 3 Plymouth, IN 46563

Phone: 574-935-3644 574-935-3643

inquiries: orders@directmetalsinc.com



www.directmetalsinc.com